

ABSTRACT

The invention relates to a method of producing protective tubes. The inventive method comprises the following steps consisting in: producing a plurality of flat warp knit
5 bands using a Rachel loom; and shaping said flat bands such that the longitudinal ends of each flat band join together and overlap each other, thereby forming a tubular shape. The inside diameter of the tube and the overlapped segment can be controlled and defined by the method and said inside
10 diameter can be virtually limitless.